

HAND TOOLS

Bar, Parallel & Pipe Clamps

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Details on page A1.



PANA VISE® Multi-Angle Vises

These vises are designed around interchangeable bases, base mounts, and heads. Available as preselected combinations or as a combination you custom make for your own work station. They allow you to tilt (180°), turn (360°), and rotate (360°) all from a single knob.

Description	Jaw Width	Max. Opening	Throat Depth	Pipe Capacity	Mfr. Model	Item No.
Vise Combinations - Head, Base & Base Mount						
Panavise Jr. Mini	1 in	2 1/2 in	2 in	1/2 in to 3 in	201	3KZK4
Standard Swivel	2 1/2 in	2 1/4 in	1 1/2 in	1 in to 2 in	301	3KZJ9
Vacuum Base	2 1/2 in	2 1/4 in	1 1/2 in	1 in to 2 in	381	3KZK2
Vacuum Base Jr.	1 in	2 1/2 in	2 in	2 1/2 in	209	40N526
Wide Opening Jaw	6 in	6 in	1 3/4 in	1/2 in to 3 1/2 in	396	3KZK6
Self-Centering Wide Opening Jaw	1 1/2 in	9 1/4 in	1 1/2 in	1 in	350	40N553
Electronics Work Station	5/8 in	12 in	6 3/8 in	—	324	3KZK8
Micrometer Multi-Angle Vise	7/8 in	1/2 in	1 1/2 in	—	391	40N565

Description	H	W	Mfr. Model	Item No.
Panavise Bases, Heads, and Jaws				
Swivel Base	3 3/4 in	5 in	300	40N528
Swivel Base, Heavy-Duty	3 3/4 in	4 1/2 in	400	40N567
Swivel Vacuum Base	3 1/2 in	4 1/2 in	380	40N561
Weighted Base Mount	1 1/2 in	7 1/2 in	308	40N533
Clamp-On Base Mount	10 1/2 in	4 3/8 in	311	40N535
Tray Base Mount	10 1/2 in	8 3/8 in	312	40N536
Magnetic Base Mount	7/8 in	5 in	335	40N547
Vise Head, Wide Opening	5 1/2 in	1 1/2 in	366	40N558
Vise Head, Self-Centering Extra Wide Opening	5 1/4 in	1 1/8 in	376	40N560
Fixturing Head	—	5 3/8 in	337	40N548
Fixturing Head	—	6 in	437	40N568
Vise Head, Circuit Board Holder	10 7/8 in	14 in	315	40N537
Vise Buddy Jr., Bench Vise Attachment	8 3/8 in	1 1/2 in	207	40N525
Replacement Jaws	—	—	343	40N549
Replacement Grooved Jaws	—	—	344	40N550
Replacement Jaws, TFE	—	—	352	40N554
Replacement Jaws, Steel	—	—	353	40N555
Replacement Jaws, Brass	—	1/2 in	354	40N556
Replacement Jaw Pad	—	—	346	40N551
Replacement Jaw Pad, Nonmarking	—	—	346NM	40N552
Wire Manager	—	—	358	40N557



I Beam Bar, I Bar, and Parallel Clamps

I Bar—Feature a rapid-acting clamp locking device. Compressed metal pawl engages in notches which are 3/4" apart in web of slide.

■ 3500 lb. load capacity

Parallel—Suitable where high pressure 90° clamping or spreading is required. Convert from a clamp to spreader without tools. Include jaw face pads, rail protector pads, and removable end stops.

■ 1500 lb. clamping force

Max. Jaw Opening (in.)	Throat Depth (in.)	Clamp Face (in.)	Brand	Item No.
I-Beam Bar Clamps				
24 in	1 3/4	1 3/8 x 1 1/2	Westward	10D588
36 in	1 3/4	1 3/8 x 1 1/2	Westward	10D590
48 in	1 3/4	1 3/8 x 1 1/2	Westward	10D591
Bar Clamps				
60 in	1 3/4	1 3/8 x 1 1/2	Westward	10D592
I-Beam Bar Clamps				
72 in	1 3/4	1 3/8 x 1 1/2	Westward	10D593
Parallel-Jaw Nonmarking Bar Clamps				
12 in	3/4	2 x 3/4	Bessey	450G39
24 in	3/4	2 x 3/4	Bessey	450G40
31 in	3/4	2 x 3/4	Bessey	450G41
40 in	3/4	2 x 3/4	Bessey	450G42
50 in	3/4	2 x 3/4	Bessey	450G43
I-Beam Bar Clamps				
24 in	2	2 x 2	Bessey	450G44
30 in	2	2 x 2	Bessey	450G45
36 in	2	2 x 2	Bessey	450G46
48 in	2	2 x 2	Bessey	450G47
60 in	2	2 x 2	Bessey	450G48
72 in	2	2 x 2	Bessey	450G49
84 in	2	2 x 2	Bessey	450G50
96 in	2	2 x 2	Bessey	450G51
Parallel Clamp Accessories				
K Body Extender, Connect 2 for extended reach			Bessey	5HPX7
Pivot Jaws, Pk. of 2			Bessey	5HPX8
Jaw Protectors, Pk. of 2			Bessey	5HPX9
Table Mount Clamps				
Clamp-On Vise Base, 1 pair			Bessey	5HRX3

I Beam—Will not bend or twist like other clamps. Features tough, powder-coated ductile castings, corrosion-resistant nickel-plated rail, 5 strong clutch plates to aid with gripping the bar stock, strong crank handle, ACME threaded screws with 3/16" spindle dia., and large, easy-grip handles.



52LA96

Bar Clamps and Spreaders



IRWIN 1-HANDED BAR CLAMPS/SPREADERS

Manufactured with high-tension I-beams and high-tech resin. Quick-change screw to maneuver from clamp to spreader. Large, removable jaws have nonmarring pads. Quick-release trigger.

BESSEY 1-HANDED BAR CLAMPS/SPREADERS

Turn a dial to change function from clamping to spreading. Large, flat clamping jaws have soft pads. Squeeze-molded handle for clamping/spreading.

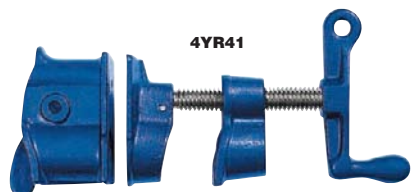
BESSEY CLUTCH-STYLE BAR CLAMPS

2-pc. clutch plates and nickel-plated serrated rail with ergonomic wood handle help enable clamping in tight spaces. Powder-coated ductile cast-iron jaws have nonmarring pads. Double-Head Clamps provide 3-point clamping for extra stability.

BESSEY GSM SERIES BAR CLAMP SET 44ZLS3

Clamps have 2660-lb. nominal change pressure. Set includes 2 of Mfr. GSM20, 2 of Mfr. GSM30, and 2 of Mfr. GSM40.

Cap. (in.)	Throat Depth	Spreading Range (in.)	Brand	Mfr. Model	Item No.	
1-Handed Bar Clamps/Spreaders						
4 1/4 in	1 1/4 in	4 to 8	Irwin Quick-Grip	1964746	52LA99	
6 in	2 1/2 in	—	Irwin Quick-Grip	1964743	52LC03	
6 in	3 1/4 in	3 to 9	Bessey	DU016-8	6XE59	
6 in	3 1/4 in	7 1/2 to 13 1/2	Irwin Quick-Grip	1964717	52LA94	
6 in	3 1/2 in	6 1/2 to 13 1/2	Bessey	EZS15-8	19C743	
6 in	3 3/4 in	9 1/4 to 14 1/2	Irwin Quick-Grip	1964711	52LA88	
12 in	2 1/2 in	—	Irwin Quick-Grip	1964745	52LC02	
12 in	3 1/4 in	3 to 14 1/2	Bessey	DU030-8	6XE60	
12 in	3 1/4 in	7 1/2 to 13 1/2	Irwin Quick-Grip	1964718	52LA95	
12 in	3 1/2 in	6 1/2 to 19 1/2	Bessey	EZS30-8	19C744	
12 in	3 3/4 in	9 1/4 to 20 1/2	Irwin Quick-Grip	1964712	52LA89	
18 in	3 1/4 in	3 to 18 1/2	Bessey	DU045-8	6XE61	
18 in	3 1/4 in	7 1/2 to 25 1/2	Irwin Quick-Grip	1964719	52LA96	
18 in	3 1/2 in	6 1/2 to 25 1/2	Bessey	EZS45-8	19C745	
18 in	3 3/4 in	9 1/4 to 28 1/2	Irwin Quick-Grip	1964713	52LA90	
24 in	3 1/4 in	3 to 25 1/2	Bessey	DU065-8	6XE62	
24 in	3 1/4 in	7 1/2 to 31 1/2	Irwin Quick-Grip	1964720	52LA97	
24 in	3 1/2 in	6 1/2 to 31 1/2	Bessey	EZS60-8	19C746	
24 in	3 3/4 in	9 1/4 to 32 1/2	Irwin Quick-Grip	1964714	52LA91	
36 in	3 1/4 in	7 1/2 to 43 1/2	Irwin Quick-Grip	1964741	52LA98	
36 in	3 1/2 in	6 1/2 to 43 1/2	Bessey	EZS90-8	19C747	
36 in	3 3/4 in	9 1/4 to 44 1/2	Irwin Quick-Grip	1964715	52LA92	
50 in	3 3/4 in	9 1/4 to 58 1/2	Irwin Quick-Grip	1964716	52LA93	
Double Force Sliding Arm Clamp						
60 in	—	14 to 73	Bessey	SLV150M	32PJ83	
Bar Clamp Set						
F-Style Sliding Arm			Bessey	CLSXHD-SET	44ZLS3	
Max. Jaw Opening	Clamping Capacity	Throat Depth	Clamping Force	Brand	Mfr. Model	Item No.
Bar Clamps						
12" or less	6 in	2 1/2 in	600 lb	Bessey	GSCC2.506	19C727
12" or less	12 in	2 1/2 in	600 lb	Bessey	GSCC2.512	19C728
12" or less	12 in	3 1/2 in	1,100 lb	Bessey	GSCC3.512	19C731
12" or less	12 in	5 in	1,200 lb	Bessey	GSCC5.012	19C734
13 - 36"	18 in	5 in	1,200 lb	Bessey	GSCC5.018	19C735
13 - 36"	24 in	2 1/2 in	600 lb	Bessey	GSCC2.524	19C729
13 - 36"	24 in	5 in	1,200 lb	Bessey	GSCC5.024	19C736
13 - 36"	36 in	2 1/2 in	600 lb	Bessey	GSCC2.536	19C730
Double Head Bar Clamps						
12" or less	12 in	3 1/2 in	400 lb	Bessey	DHBC-12	19C737
13 - 36"	24 in	3 1/2 in	400 lb	Bessey	DHBC-24	19C738
13 - 36"	36 in	3 1/2 in	400 lb	Bessey	DHBC-36	19C739



4YR41

Pipe Clamps

Multiple disc clutch provides instant adjustment and quick release. Clamps can be mounted on any length pipe (not included). Include frame, screw, handle, tip, and slide. 4YR40 and 4YR41 have spring lever to prevent slipping.

Description	Brand	Item No.
1/2" Clutch-Style Pipe Clamp	Westward	4YR40
3/4" Chuck-Style Pipe Clamp	Bessey	32PJ65
3/4" Clutch-Style Pipe Clamp	Westward	4YR41
3/4" Crank H-Style High-Clearance Pipe Clamp	Bessey	19C750
1 1/4" Traditional Pipe Clamp	Bessey	48ZY81