



Clamp-Together Duct & Fittings

Help reduce installation time using rolled-edge ducts and clamps rather than fasteners or other connection methods. Commonly used for dust collection, wood processing facilities, and other ventilation processes where ducts are semi-permanent and prone to reconfiguration. Maximum temperature rating 250°F.

For Nom. Duct Dia. (in)	Length (in)	GALVANIZED STEEL		STAINLESS STEEL	
		Gauge	Item No.	Gauge	Item No.
Pipe					
4	59 1/4	22	40D522	22	45ZA21
5	59 1/4	22	45ZA22	22	45ZA23
6	59 1/4	22	40D523	22	45ZA24
7	59 1/4	22	45ZA25	22	45ZA26
8	59	22	40D524	22	45ZA27
9	59	22	45ZA28	22	45ZA29
10	59	22	40D525	22	45ZA30
12	58 3/4	22	40D526	22	45ZA31
14	58 3/4	20	29RM96	20	45ZA32
16	58 3/4	20	29RM97	20	45ZA33
Duct Clamp with Pin, Nitrile Seal					
4	4	22	40D622	22	45D624
5	5	20	45D625	22	45D666
6	6	22	40D623	22	45D627
7	7	18	45D628	20	45D669
8	8	22	40D624	20	45D700
9	9	18	45D710	20	45D720
10	10	22	40D625	20	45D730
12	12	22	40D626	18	45D740
14	14	22	29RM98	18	45D750
16	16	22	29RM99	18	45D760
Adj. Nipple w/ Black Rubber O-Ring					
4	11 3/8	22	40D527	22	45ZA34
5	11 3/8	22	45ZA35	22	45ZA36
6	11 3/8	22	40D528	22	45ZA37
7	11 3/8	22	45ZA38	22	45ZA39
8	11 3/8	22	40D529	22	45ZA40
9	11 3/8	22	45ZA41	22	45ZA42
10	11 3/8	22	40D530	22	45ZA43
12	10 7/8	22	40D531	22	45ZA44
14	10 7/8	20	29RN01	20	45ZA45
16	10 7/8	20	29RN02	20	45ZA46
For Nom. Duct Dia. (in)					
			Finish/ Material	Item No.	
Replacement O-Ring for Adj. Nipple					
4				40D627	
5				45D777	
6				40D628	
7				45D778	
8		Nitrile		40D529	
9				45D779	
10				40D630	
12				40D631	
14				29RN03	
16				29RN04	
For Nom. Duct Dia. (in)					
			Gauge	Item No.	
Angle Flange Adapter					
4	3 1/2	22	40D617	45D051	
5	3 1/2	22	45D052	45D053	
6	3 1/2	22	40D618	45D054	
7	3 1/2	22	45D055	45D056	
8	3 1/2	22	40D619	45D057	
9	3 1/2	22	45D058	45D059	
10	3 1/2	22	40D620	45D060	
12	3 1/2	22	40D621	45D061	
14	5	20	29RN32	45D062	
16	5	20	29RN33	45D063	
Machine Adapter					
4	4	22	40D612	45D038	
5	4	22	45D039	45D040	
6	4	22	40D613	45D041	
7	4	22	45D042	45D043	
8	4	22	40D614	45D044	
9	4	22	45D045	45D046	
10	4	22	40D615	45D047	
12	4	22	40D616	45D048	
14	5 1/2	20	29RN36	45D049	
16	5 1/2	20	29RN37	45D050	
End Cap					
4	2 1/4	22	29RN66	45ZA08	
5	2 1/4	22	45ZA09	45ZA10	
6	2 1/4	22	29RN67	45ZA11	
7	2	22	45ZA12	45ZA13	
8	2	22	29RN68	45ZA14	
9	2	22	45ZA15	45ZA16	
10	2	22	29RN69	45ZA17	
12	1 1/2	22	29RN70	45ZA18	
14	1 1/2	20	29RN71	45ZA19	
16	1 1/2	20	29RN72	45ZA20	
Wye Branch, 30° Angle					
4	17	22	40D637	45ZC54	
5	19	22	45ZC55	45ZC56	
6	21	22	40D638	45ZC57	
7	23	22	45ZC58	45ZC59	
8	25	22	40D639	45ZC60	
9	27	22	45ZC61	45ZC62	
10	29	22	40D640	45ZC63	
12	33	22	40D641	45ZC64	
14	37	20	29RN07	45ZC65	
16	41	20	45ZC66	45ZC67	

For Nom. Duct Dia. (in)	Length (in)	Gauge	GALVANIZED STEEL	STAINLESS STEEL
			Item No.	Item No.
Wye Branch, 60° Angle				
4	8	22	29RN73	—
5	11 1/2	22	—	45ZC68
6	12 1/2	22	45ZC69	45ZC70
7	13 1/2	22	29RN74	—
8	14 1/2	22	—	45ZC71
9	15 1/2	22	45ZC72	45ZC73
10	16 1/2	22	29RN75	—
12	17 1/2	22	—	45ZC74
14	18 1/2	20	29RN76	—
16	19 1/2	20	29RN77	—
18	20 1/2	20	29RN78	45ZC78
20	21 1/2	20	29RN79	45ZC79
22	22 1/2	20	—	45ZC80
T-Branch, 90° Angle				
4	12	22	40D597	45ZD07
5	13	22	45ZD08	45ZD09
6	14	22	40D598	45ZD10
7	15	22	45ZD11	45ZD12
8	16	22	40D599	45ZD13
9	17	22	45ZD14	45ZD15
10	18	22	40D601	45ZD16
12	20	22	40D602	45ZD17
14	22	20	29RN09	45ZD18
16	24	20	29RN10	45ZD19
Double Branch, 30° Angle				
4	17	22	29RN80	—
5	19	22	45ZD04	—
6	22	22	29RN81	—
7	23	22	45ZD05	—
8	25	22	29RN82	—
9	27	22	45ZD06	—
10	29	22	29RN83	—
12	33	22	29RN84	—
14	37	20	29RN85	—
16	41	20	29RN86	—
In-Cut, 30° Angle				
4	10	22	40D567	—
6	12	22	40D568	—
8	14	22	40D570	45ZC95
10	16	22	40D569	—
12	18	22	40D571	45ZC96
14	20	22	40D572	—
16	22	22	40D573	—
18	24	22	40D574	45ZC97
20	26	22	40D575	—
22	28	22	40D576	—
24	30	22	40D577	—
26	32	22	40D578	45ZC98
28	34	22	40D579	—
30	36	22	40D580	—
32	38	22	40D581	—
34	40	22	29RN38	—
36	42	20	29RN39	—
38	44	20	29RN40	—
40	46	20	29RN41	—
42	48	20	29RN42	—
44	50	20	29RN43	—
46	52	20	29RN44	—
48	54	20	29RN45	—
50	56	20	29RN46	—
52	58	20	29RN47	—
54	60	20	29RN48	—
56	62	20	29RN49	—
58	64	20	29RN50	—
Tap-In, 90° Angle				
4	8	22	40D582	—
6	10	22	40D583	—
8	12	22	40D585	45ZC99
10	14	22	40D584	—
12	16	22	40D586	45ZD01
14	18	22	40D587	—
16	20	22	40D588	—
18	22	22	40D589	45ZD02
20	24	22	40D590	—
22	26	22	40D591	—
24	28	22	40D592	—
26	30	22	40D593	45ZD03
28	32	22	40D594	—
30	34	22	40D595	—
32	36	22	40D596	—
34	38	22	29RN51	—
36	40	22	29RN52	—
38	42	20	29RN53	—
40	44	20	29RN54	—
42	46	20	29RN55	—
44	48	20	29RN56	—
46	50	20	29RN57	—
48	52	20	29RN58	—
50	54	20	29RN59	—
52	56	20	29RN60	—
54	58	20	29RN61	—
56	60	20	29RN62	—
58	62	20	29RN63	—

Inlet Dia. (in)	Outlet Dia. (in)	Length (in)	Gauge	GALVANIZED STEEL	STAINLESS STEEL
				Item No.	Item No.
Reducer					
5	4	7	22	45ZC81	45ZC82
6	4	8	22	40D557	45ZC84
7	5	7	22	45ZC83	45ZC85
8	6	7	22	45ZC86	—
9	6	8	22	40D558	—
10	6	8	22	40D559	45ZC87
11	6	9	22	45ZC88	—
12	6	10	22	40D560	—
13	6	10	22	40D561	45ZC89
14	6	10	22	40D562	45ZC90
15	6	12	22	40D563	—
16	6	12	22	40D564	—
17	6	12	22	40D565	45ZC91
18	6	12	22	40D566	45ZC92
19	6	14	20	29RN11	—
20	6	14	20	29RN12	—
22	6	14	20	29RN13	—
24	6	14	20	29RN14	—
26	6	14	20	29RN15	45ZC93
28	6	18	20	29RN17	—
30	6	18	20	29RN18	—
32	6	18	20	29RN19	—
34	6	18	20	29RN20	—
36	6	18	20	29RN21	—
38	6	18	20	29RN22	45ZC94
For Nom. Duct Dia. (in)					
		Center-line Radius (in)	Gauge	GALVANIZED STEEL	STAINLESS STEEL
				Item No.	Item No.
Elbow					
30° Angle					
4	7 3/4	1	24	40D537	—
5	6 1/4	1	24	45ZA66	—
6	9 1/2	1	24	40D541	—
7	8 1/2	1	24	45ZA81	—