



## **Spiral and Tube Brushes**

- Pkg. of 10
- Single spiral shank style
- Manual operation

Use for manually deburring, honing, thread chasing, and cleaning blind and threaded holes.

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Brush	Brush	Overall		Shank		Item						
Dia.		Length	Wire Dia.	Size	Brand	No.						
Tube Brush Steel Fill												
0.25 in	1 in	3 ½ in	0.006 in	0.125 in		443N92						
0.25 III 0.312 in	1 in	3 ½ in	0.006 in	0.125 in		443N92 443N61						
0.375 in	1 in	3 ½ in	0.006 in	0.125 in		443N33						
0.575 in	1 in	3 ½ in	0.006 in	0.123 in		443N87						
0.75 in	1 in	3 ½ in	0.006 in	0.100 in		443N38						
Stainless			0.000 111	0.213111		4401100						
0.25 in	1 in	3 ½ in	0.004 in	0.125 in		443N39						
Nylon Fill		0 /2 111	0.004 111	0.120 111		7701103						
0.25 in	2 in	6 1/4 in	0.005 in	0.125 in		443N12						
0.375 in	2 in	8 ½ in	0.005 in	0.125 in		443N19						
0.57 5 in	3 in	8 ½ in	0.003 in	0.125 in		443N59						
0.75 in	3 in	8 ½ in	0.012 in	0.25 in		443N30						
1 in	4 in	12 ½ in	0.012 in	0.25 in		443N54						
Brass Fill		.2 /4 111	0.01-1111	J.LU III		. 101107						
0.25 in	1 ½ in	7 in	0.004 in	0.094 in	_	443N49						
0.375 in	2 in	8 in	0.004 in	0.125 in		443N74						
0.5 in	2 in	8 in	0.004 in	0.125 in		443N86						
Single Sp												
Steel Fill												
0.125 in	1 in	6 in	0.003 in	0.093 in	Weiler	61CY94						
0 107 in	1 ½ in	7 in	0.005 in	0.093 in	Weiler	61CY99						
0.187 in	1 in	7 in	0.003 in	0.093 in	Weiler	61CY96						
0.25 in	1 ½ in	7 in	0.003 in	0.093 in	Weiler							
0.25 111	1 ½ in	7 in	0.005 in	0.093 in	Weiler							
0.07E in	2 in	8 in	0.004 in	0.125 in		61CZ06						
0.375 in	2 in	8 in	0.006 in	0.125 in		61CZ09						
0.5 in	2 in	8 in	0.004 in	0.125 in	Weiler	61CZ10						
	2 in	8 in	0.006 in	0.125 in	Weiler	61CZ13						
Stainless												
0.125 in	1 in	6 in	0.003 in	0.093 in		61CY95						
0.187 in	1 in	7 in	0.003 in	0.093 in	Weiler							
0.25 in	1 ½ in	7 in	0.003 in	0.093 in	Weiler	61CZ03						
0.375 in	2 in	8 in	0.004 in	0.125 in	Weiler							
0.5 in	2 in	8 in	0.004 in	0.125 in	Weiler	61CZ11						
Nylon Fill												
0.25 in	2 in	6 1/4 in	0.005 in	0.093 in	Weiler							
0.375 in	2 in	6 ½ in	0.005 in	0.093 in	Weiler							
0.5 in	3 in	8 ½ in	0.01 in	0.125 in	Weiler							
0.75 in	3 in	8 ½ in	0.012 in	0.125 in		61CY90						
1.25 in	4 in	13 in	0.014 in	0.156 in	Weiler							
1 in	4 in	12 ¼ in	0.014 in	0.156 in	Weiler							
2 in	5 in	16 ¾ in	0.014 in	0.187 in	Weiler	61CY93						
Brass Fill		7:-	0.000 :	0.000 :	VA/-:I.	C4OVCC						
0.187 in	1 ½ in	7 in	0.003 in	0.093 in	Weiler							
0.25 in	1 ½ in	7 in	0.003 in	0.093 in	Weiler							
0.375 in	2 in	8 in	0.004 in	0.125 in	Weiler	61CZ08						
0.5 in	2 in	8 in	0.004 in	0.125 in	Weiler	61CZ12						









## Power Tube Brushes

Brushes can be used with power tools for deburring, honing, thread chasing, and cleaning applications on blind and threaded holes. Burrite-type brushes use flat-side action. Use Double Spiral Brushes for heavier-duty applications.

Shank   Shree   Dia										
Size   Fill   Size		Style	Dia.			Wire Dia.		Max. RPM	Brand	
Steel Fill			0.25 in	2 in	5 in	0.022 in	0.156 in	1,500 1,500	Weiler Weiler	1PAW2
1.		Steel Fill				0 004 in	0.004			
1.			0.375 in 0.75 in	½ in 5 in	3 ½ in 5 in	0.005 in 0.01 in	0.125 in 0.238 in	3,000	Norton	416N35 416M62
Single		Double	1 in	3/8 in	/ <sup>3</sup> /16 IN	0.006 in	0.238 in 0.313 in	3,000	Norton	416N41
Single			1.75 in 0.25 in	1/2 III	7 %16 III	0.012 in 0.004 in	0.313 in 0.115 in	3,000 3,000	Norton	416N52 416N48
Single Sprize Brish   Abrasive Nylon Fill   2 in   5 in   0.022 in   0.155 in   2.000   Weiler   61CY32   0.000   0.000   0.000   0.000   0.000   0.000   0.000   0.000   0.000   0.000   0.000   0.00			0.375 in 0.375 in	1/8 in 1/8 in	8 in 8 in	0.004 in 0.006 in	0.132 in 0.168 in	3,000 3,000	Norton Norton	416N49 416N47
Single Sprize Brish   Abrasive Nylon Fill   2 in   5 in   0.022 in   0.155 in   2.000   Weiler   61CY32   0.000   0.000   0.000   0.000   0.000   0.000   0.000   0.000   0.000   0.000   0.000   0.00		Single	0.437 in 0.75 in	1/4 in	3 ½ in 7 % in	0.005 in 0.01 in	0.125 in 0.238 in	3,000 3,000	Norton Norton	416N90 416N69
Single Sprize Brish   Abrasive Nylon Fill   2 in   5 in   0.022 in   0.155 in   2.000   Weiler   61CY32   0.000   0.000   0.000   0.000   0.000   0.000   0.000   0.000   0.000   0.000   0.000   0.00		Ü	1 in		5 in 5 in	() ()1 in	0.25 in 0.238 in	3,000 3,000	Norton Norton	416N54 416N08
Abrasive Nylon Fill			2 in	<sup>15</sup> / <sub>32</sub> in 5 in	3 ½ in 5 in	0.008 in 0.01 in	0.125 in 0.238 in	3,000 3,000		
Double   0.5 in   2 in   5 in   0.022 in   0.187 in   2.000   Weiler   61CV35   1 in   2 in   5 in   0.002 in   0.25 in   2.000   Weiler   61CV35   1 in   0.002 in   0.25 in   2.000   Weiler   61CV35   1 in   0.002 in   0.25 in   2.000   Weiler   61CV35   1 in   0.004 in   0.125 in   2.000   Weiler   61CV35   1 in   0.004 in   0.125 in   2.000   Weiler   61CV35   1 in   0.004 in   0.125 in   2.000   Weiler   61CV35   1 in   0.004 in   0.25 in   2.000   Weiler   61CV35   1 in   0.004 in   0.25 in   2.000   Weiler   61CV35   1 in   0.004 in   0.25 in   2.000   Weiler   61CV35   1 in   0.004 in   0.156 in   2.		Abrasive	Nylon Fill	O in	E in	0.000 in	0.1EC in	2.000	Mailer	C1CV00
Steel Fill			0.5 in	2 in	5 in	0.022 in	0.136 III 0.187 in	2,000	Weiler	61CY83
Steel Fill		Double	1 in	2 ½ in	5 ½ in	0.022 in	0.25 in	2,000	Weiler	61CY85
Single		Steel Fill						2 000		610728
Double   O.5 in   2 in   5 in   0.004 in   0.156 in   2.000   Weiler   61C222			0.437 in	<u> 1 in</u>	3 ½ in	0.005 in	0.125 in	2 000	Weiler	61CZ29
Double   O.5 in   2 in   5 in   0.004 in   0.156 in   2.000   Weiler   61C222		Single	1.125 in 1.25 in	1 in 1 in	3 ½ in 3 ½ in	0.008 in	0.25 in 0.25 in	2,000	Weiler	61CZ31 61CZ32
Double   0.625 in   2 in   5 in   0.004 in   0.156 in   2.000   Weiler   610222		Double S	2.25 in piral Brush	1 in	3 ½ in	0.008 in	0.25 in	2,000	Weiler	61CZ33
Double		Brass Fil	0.5 in	2 in	5 in	0.004 in	0.156 in	2,000	Weiler	61CZ19
Double		Double	0.625 in 0.75 in	2 in 2 ½ in	5 in 5 ½ in	0.008 in 0.006 in	0.218 in 0.25 in	2,000	Weiler	61CZ22
Steel Fill		Stainless	0.5 in	2 in	5 in	0.004 in	0.156 in	2,000	Weiler	61CZ17
3.75 in		Double	0./5 in	2 ½ in	5 ½ in	0.006 in	0.25 in	2,000	Weiler	61CZ23
Alumnum Oxide Fill		Steel Fill		1 16 in						
Alumnum Oxide Fill			0.375 in 0.5 in	2 ½ in 2 in	6 in	0.006 in	0.125 in 0.156 in	2,000	Weiler	61CZ15 61CZ16
Alumnum Oxide Fill		Double	0.5 in 0.625 in	2 in 2 in	5 in 5 in	0.01 in 0.008 in	0.156 in 0.218 in	2,000 2,000	Weiler	61CZ20 61CZ21
Alumnum Oxide Fill			0.75 in 1.25 in	2 ½ in 2 ½ in	5 ½ in 5 ½ in	0.008 in	0.25 in 0.25 in	2,000 2,000	Weiler	61CZ25 61CZ27
Note   Post		Tube Brus Aluminun	SII							
Single   O,75 in   % in   5 in   O,04 in   O,238 in   3,000   Norton   416N74		Nylon Fil								
Single   O,75 in   % in   5 in   O,04 in   O,238 in   3,000   Norton   416N74		Double	0.437 in 1 in	⅓4 IN ⅔ in	11 ½ in 15 ½ in	0.01 in	0.125 in 0.156 in	3,000	Norton	
Single   O,75 in   % in   5 in   O,04 in   O,238 in   3,000   Norton   416N74		Single	1.5 in	½ in	15 ½ in	0.008 III 0.01 in	0.094 in 0.219 in	3,000	Norton	416M90
Single   0.515 in   4/6 in   5 in   0.092 in   0.175 in   3,000   Norton   416N95		Silicon C	arbide Fill							
Stainless Steel Fill			0.515 in	3∕16 in	5 in	0.022 in	0.175 in	3,000	Norton	416N59
Double		Stainless Single	Steel Fill 0.375 in							
Single   Spiral Tube Brush   Single   Spiral Tube Stainless   Steel Fill		Steel Fill	1 25 in	3/8 in	3 ¾ in	0 006 in	0.25 in	4.500	Norton	416N55
Single Spiral Tube Brush   Abrasive Nylon Fill		Single	0.25 in 0.625 in	½ in	2 1/8 in 2 1/4 in	0.003 in 0.005 in	0.094 in 0.125 in	3,000 3,000	Norton	416N91 416P06
0.09 in		Single Sp	0.625 in iral Tube B	5 in rush	5 in	0.01 in	0.208 in	3,000	Norton	416M86
Stainless   Steel Fill		Abrasive	0.09 in	3/4 in	4 in	0.008 in	0.041 in	2,000	Weiler	61CY75
Stainless   Steel Fill		Single	0.103 iii	1 in	5 in	0.008 in	0.041 in	2,000	Weiler	61CY77
Stainless   Steel Fill			0.325 in	1 in	5 in	0.012 in	0.115 in	2,000	Weiler	61CY79
Single		Stainless	0.515 in		5 III	0.012 in	0.194 In	2,000	Weiler	61CY81
Single		- Ctanniooo	0.25 in 0.375 in	1 in 1 in	3 ½ in 3 ½ in	0.004 in 0.004 in	0.125 in 0.125 in	2,000 2,000	Weiler Weiler	61CY71 61CY68
0.25 in 1 in 3 ½ in 0.004 in 0.125 in 2.000   Weiler 61CY53			0.5 in 0.75 in	1 in	3 ½ in 3 ½ in	0.005 in 0.006 in	0.187 in 0.218 in	2,000 2,000	Weiler	61CY69 61CY72
0.25 in 1 in 3 ½ in 0.004 in 0.125 in 2.000   Weiler 61CY53			0.875 in 1 in	1 in 1 in	3 ½ in 3 ½ in	0.006 in 0.008 in	0.218 in 0.25 in	2,000 2,000	Weiler Weiler	61CY70 61CY73
Steel Fill   Syzin		Steel Fill			2 1/4 in	0.004 in	0.125 in			
Steel Fill   Syzin		0:	0.375 in 0.5 in	1 in	3 ½ in	0.005 in	0.125 in 0.187 in	2,000	Weiler	61CY54 61CY55
Steel Fill   Syzin		Single	0.625 III 0.75 in	1 in	3 ½ in	0.005 in	0.187 in 0.218 in	2,000	Weiler	61CY57
Note   Fill		Double S	I III	1 in	3 ½ in	0.005 in	0.25 in	2,000		61CY59
Steel Fill   Ste		Steel Fill			5 in	0.006 in	0.156 in	2.000	Weiler	61CY60
Steel Fill   Ste			0.625 in 0.75 in	2 in 2 ½ in	5 in 5 ½ in	0.005 in 0.006 in	0.218 in 0.25 in	2,000 2,000	Weiler Weiler	61CY61 61CY62
Steel Fill   Ste		Double	0.75 in 0.875 in	2 ½ in 2 ½ in	5 ½ in 5 ½ in	0.01 in 0.006 in	0.25 in 0.25 in	2,000 2,000	Weiler Weiler	61CY65 61CY63
Steel Fill   Ste			0.875 in 1 in	2 ½ in 2 ½ in	5 ½ in 5 ½ in	0.01 in 0.006 in	0.25 in 0.25 in	2,000 2,000	Weiler Weiler	61CY66 61CY64
Steel Fill  Burrite		Burrite Tu	ıbe Brush	2 ½ in	5 ½ in	0.01 in	0.25 in	2,000	Weiler	61CY67
Burrite 10.312 in \( \frac{9}{6} \) in 2 \( \frac{1}{8} \) in 0.005 in 0.093 in 2,000 Weiler 61C/34 ( 0.562 in \( \frac{9}{6} \) in 2 \( \frac{1}{8} \) in 0.005 in 0.125 in 2,000 Weiler 61C/36 (  Burrite Tube Brush Holder		Burrite Stack Fill	0.375 in	% in	2 1/8 in	0.005 in	0.093 in	2,000	Weiler	61CZ35
Burrite Tube Brush Holder	,		0.312 in	9/16 in	2 1/8 in	0.005 in	0.093 in	2,000		61CZ34
Fits 3/2° Hole, 1/4 in Shank Dia. Weiler 1PBE1		Burrite To	ıbe Brush H	lolder		0.003 111	U. 12J III	۷,000		
		Fits 3/32"	Hole, ¼ in"	Shank Di	a					

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