





LEND

MetalMax Diamond Cutting Wheels

40/50 grit
For cutting most metals
Diamond-embedded edge

Dia.	Arbor Hole Size	Thickness	Max. RPM	No.
Type 1				
1½ in	3/8 in	0.05 in	40,200	48RW93
2 in	3/8 in	0.05 in	30,500	48RW94
3 in	3/8 in	0.05 in	20,300	48RW95
4 in	3/8 in	0.05 in	15,200	48RW96
4 111	5/8 in	0.05 in	15,200	48RW97
41/2 in	7∕8 in	0.05 in	13,200	48RW98
5 in	7⁄8 in	0.05 in	12,200	48RW99
6 in	7∕8 in	0.05 in	10,100	48RX01
7 in	7∕8 in	0.06 in	8,400	48RX02
8 in	5% in	0.06 in	7,600	48RX03
Type 27				
4½ in	7∕8 in	0.05 in	13,200	493Z16
6 in	7∕8 in	0.05 in	10,100	493Z17
7 in	7∕8 in	0.06 in	8,400	493Z18







Item

Type 27 Heavy-Duty Depressed Center Grinding and Cutting Wheels

Zirconium aluminum oxide abrasive
For aggressive material removal on ferrous metals, stainless steel and aluminum.

Series	Dia.	Thickness	Arbor Hole Size	Max. RPM	Item No.
Norton	2.0.		11010 0120		
For Conta	minate F	r ee, Ferrou : 0.125 in	s Metal, Gr	ay Iron, St	tainless
		0.125 in	5⁄8-11 in	13,580	33N297
	4½ in	0.25 in	5⁄8-11 in	13,580	33N299
	7/2 111	0.125 in	7/8 in	13,580 13,580	33N296
		0.25 in	7/8 in	13,580	33N298
BlueFire	5 in	0.25 in	5%-11 in	12,225	33N304
Fast Cut/		0.125 in 0.125 in	⁷ / ₈ in 5⁄8-11 in	12,225 10,185	33N301 33N306
INOX	6 in	0.125 in	7/8 in	10,185	33N305
		0.125 in	5%-11 in	8,600	33N289
	7 in	0.25 in	5%-11 in	8,600	33N291
	٥.	0.125 in	5/8-11 in	6,600	33N293
	9 in	0.25 in	7/8 in	6,600	33N294
For Ferro	us Metal,	Gray Iron,		Materials	
BlueFire	7 in	0.125 in	7∕8 in	8,600	25TZ92
Foundry					
For Ferro	us Metal,	Gray Iron,		Materials	
		0.125 in	5%-11 in	13,580 13,580	33N544
	41/2 in	0.25 in 0.125 in	%-11 in ⅓ in	13,580	33N535 33N543
		0.125 in	78 in	13,580	33N519
		0.125 in	5/8-11 in	8.600	33N547
BlueFire	7 in	0.125 in	5%-11 in	8,600	33N525
Foundry	,	0.25 in 0.25 in	7/8 in	8,600	33N546
		0.25 in	5/8-11 in	6,600	33N527
	0:-	0.125 in	5/8-11 in	6,600	33N526
	9 in	0.25 in	7/8 in	6,600	33N548
		0.125 in	7/8 in	6,600	33N536
For Ferro	us Metal,	Gray Iron, 0.25 in	Stainless		
		0.25 in	3/8 in	15,280	33N287
	4 in	0.125 in	3% in	15,280	33N550
		0.25 in	5% in	19,100	33N534
		0.25 in	5%-11 in	13,580	33N313
	41/2 in	0.125 in 0.25 in	5%-11 in 7∕8 in	13,580 13,580	33N311 33N314
		0.25 in	78 in	13,580	33N314
		0.125 in	5%-11 in	12 225	33N317
		0.25 in 0.125 in	5%-11 in	12,225 12,225	33N315
	5 in	0.25 in	7/8 in	12 225	33N318
BlueFire		0.125 in	7/8 in	12,225	33N316
Bluerire		0.25 in	5/8-11 in	10,185	33N323
	6 in	0.25 in	7∕8 in	10,185	33N310
		0.125 in	7⁄8 in	10,185	33N309
		0.25 in	5⁄8-11 in	8,600	33N326
	7 in	0.125 in	5⁄8-11 in	8,600	33N324
	,	0.25 in 0.125 in	7/8 in	8,600	33N327
			7/8 in	8,600	33N325
		0.25 in	5%-11 in	6,600	33N330
	9 in	0.125 in 0.25 in	5%-11 in	6,600	33N328 33N331
		0.25 iii	- 7/8 in - 7/8 in	6,600 6,600	33N329
BlueFire		0.125 in	3% in	15,280	33N552
Foundry	4 in	0.25 in	5/8 in	15,280	33N551
BlueFire		0.25 in	5%-11 in	6,600	33N539
Foundry	9 in				
HD		0.25 in	7/8 in	6,600	33N532
DluoEiro	4½ in	0.0625 in	5%-11 in	13,580 13,580	33N322 33N319
BlueFire	5 in	0.045 in 0.045 in	7/8 in 7/8 in	12,225	33N319 33N320
Right Cut	6 in	0.045 in	7/8 in	10,185	33N321
	UIII	0.0 4 0 III	78 111	10,100	3311321







BlueFire 33N287

Z-Tech 1AUK5

Z24R 5TU92

Series	Dia.	Thickness	Arbor	Max. RPM	Item No.
Sait	Dia.	HILLKIIGSS	nuie Size	NEIN	NU.
	ua Matal	Dinalina C	talalasa		
rur rerru	4½ in	Pipeline, S 0.125 in	7/8 in	13,300	2KMK1
7 Took	7 in			0.500	
Z-Tech		0.125 in	7⁄8 in	8,500	2KMK2
For Fores	9 in	0.125 in	7⁄8 in	6,600	2KMK3
	us Metal,		E/ dd:-	40.000	000740
The	41/2 in	0.095 in	5⁄8-11 in	13,300	22PT43
Ulimate	172 111	0.095 in	7∕8 in	10,200	22PT37
Combo Ztech	5 in	0.095 in	7∕8 in	12,200	22PT38
The	4½ in	0.045 in	5⁄8-11 in	13,300	31NJ36
Ultimate Cut	5 in	0.045 in	5⁄8-11 in	12,200	31NJ39
		0.09 in	5/8-11 in	13,300	1AUE7
		0.25 in	5/8-11 in	13.300	1AUK5
	417 :	0.125 in	5/8-11 in	13,300	1AUK9
	4½ in	0.045 in	5/8-11 in	13,300	31NJ34
		0.045 in	7/8 in	13,300	1AUD1
		0.25 in	7/8 in	13,300	2KMJ2
		0.25 in	5/8-11 in	12,200	1AUK6
		0.045 in	5/8-11 in	12,200	31NJ37
	5 in	0.045 in	7⁄8 in	12,200	1AUD2
Z-Tech -		0.25 in	7/8 in	12,200	2KMJ3
	6 in	0.09 in	5/8-11 in	10,200	1AUE8
		0.045 in	7⁄8 in	10,200	1AUD3
	0	0.25 in	7⁄8 in	10,200	35KH21
		0.09 in	5/8-11 in	8,500	1AUE9
		0.25 in	5⁄8-11 in	8,500	1AUK7
	7 in	0.125 in	5/8-11 in	8,500	1AUL1
		0.045 in	7∕8 in	8,500	1AUD4
		0.25 in	7/8 in	8,500	2KMJ4
	9 in	0.25 in	5%-11 in	6.600	1AUK8
		0.125 in	5/8-11 in	6.600	1AUL2
		0.125 in	78 in	6.600	2KMJ5
		0.2J III	/0 III	0,000	LIMINO

			Arbor	wax.	item
Series	Dia.	Thickness	Hole Size	RPM	No.
DeWalt					
For Ferro	us Metal,	Pipeline			
Z24R	4 in	0.125 in	3/8 in	15,200	5TU47
	4½ in	0.125 in	5⁄8-11 in	13,300	5TU65
		0.125 in	⅓ in	13,300	5TU62
	5 in	0.125 in	5⁄8-11 in	12,200	5TU83
	6 in	0.125 in	5/8-11 in	10,100	5TY11
	7 in	0.125 in	5⁄8-11 in	8,700	5TY30
For Ferro	us Metal,	Stainless			
	4 in	0.0938 in	5⁄8 in	15,200	5TU44
	4½ in	0.25 in	5⁄8-11 in	13,300	5TU71
		0.25 in	⅓ in	13,300	5TU68
	5 in	0.25 in	5⁄8-11 in	12,200	5TU89
Z24R		0.25 in	⅓ in	12,200	5TU86
224n	6 in	0.25 in	5∕8-11 in	10,100	5TY17
		0.0938 in	⅓ in	10,100	5TU92
	7 in	0.25 in	5⁄8-11 in	8,700	5TY36
		0.0938 in	⅓ in	8,700	5TY20
	9 in	0.25 in	5∕8-11 in	6,600	5TY54
Z60T	4 in	0.045 in	5⁄8 in	15,200	6TND0
	4½ in	0.045 in	5∕8-11 in	13,300	6TMR4
		0.045 in	⅓ in	13,300	6TND1
	5 in	0.045 in	5⁄8-11 in	12,200	6TND2
	6 in	0.045 in	⅓ in	10,100	6TND3
	7 in	0.045 in	⅓ in	10,100	6TND4

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