



For more information on Drill Bits, see page 2137.

Solid Carbide
45YJ49



Straight-Flute Drill Bit Sets

Right-hand cutting direction

Number of Drill Bits	Smallest Drill Bit Size	Largest Drill Bit Size	AITIN Item No.	Bright Item No.
Solid Carbide				
140° Point Angle, Notched Point				
15	1/16 in	1/2 in	45YJ61	45YJ49
21	1/16 in	3/8 in	45YJ62	45YJ50
29	1/16 in	1/2 in	45YJ64	45YJ52



Black & Gold Finish, Parabolic Flute,
Non-Coolant Through, Straight Shank
1TNW6



Jobber-Length High-Speed Steel Drill Bits

Drill Bit Size	Decimal Equivalent	Flute Length	Shank Dia.	Overall Length	Brand	Item No.
Black & Gold Finish, Parabolic Flute, Non-Coolant Through, Straight Shank						
135° Point Angle, Split Point						
3/32 in	0.0938	1 1/4 in	3/32 in	2 1/4 in	Cle-Line	1TNW6
7/64 in	0.1094	1 1/2 in	7/64 in	2 5/8 in	Cle-Line	1TNW7
1/8 in	0.1250	1 5/8 in	1/8 in	2 3/4 in	Cle-Line	1TNW8
1/16 in	0.1250	1 5/8 in	1/16 in	2 3/4 in	Westward	5UDD1
3/64 in	0.1406	1 3/4 in	3/64 in	2 7/8 in	Cle-Line	1TNW9
3/32 in	0.1563	2 in	3/32 in	3 1/8 in	Cle-Line	1TNX1
1/16 in	0.1719	2 1/8 in	1/16 in	3 1/4 in	Cle-Line	1TNX2
3/16 in	0.1875	2 3/8 in	3/16 in	3 1/2 in	Cle-Line	1TNX3
3/16 in	0.1875	2 3/8 in	3/16 in	3 1/2 in	Westward	5UDD5
1/8 in	0.2031	2 1/2 in	1/8 in	3 5/8 in	Cle-Line	1TNX4
7/32 in	0.2188	2 1/2 in	7/32 in	3 3/4 in	Cle-Line	1TNX5
1/16 in	0.2344	2 5/8 in	1/16 in	3 7/8 in	Cle-Line	1TNX6
1/4 in	0.2500	2 3/4 in	1/4 in	4 in	Cle-Line	1TNX7
1/4 in	0.2500	2 3/4 in	1/4 in	4 in	Westward	5UDD9
1/16 in	0.2656	2 7/8 in	1/16 in	4 1/8 in	Cle-Line	1TNX8
3/32 in	0.2813	2 15/16 in	3/32 in	4 1/4 in	Cle-Line	1TNX9
1/16 in	0.2813	2 15/16 in	1/16 in	4 1/4 in	Cle-Line	1TNX1
3/16 in	0.3125	3 3/8 in	3/16 in	4 1/2 in	Westward	5UDE3
3/16 in	0.3125	3 3/8 in	3/16 in	4 1/2 in	Westward	2UFA8
1/8 in	0.3281	3 3/8 in	1/8 in	4 5/8 in	Chicago-Latrobe	1F523
1/8 in	0.3281	3 3/8 in	1/8 in	4 5/8 in	Cle-Line	5X976
1/16 in	0.3281	3 3/8 in	1/16 in	4 5/8 in	Westward	4UL59
1/32 in	0.3438	3 1/2 in	1/32 in	4 3/4 in	Chicago-Latrobe	1F525
1/32 in	0.3438	3 1/2 in	1/32 in	4 3/4 in	Cle-Line	5X977
1/16 in	0.3594	3 1/2 in	1/16 in	4 7/8 in	Westward	4UL60
3/64 in	0.3750	3 5/8 in	3/64 in	5 in	Chicago-Latrobe	1F527
3/64 in	0.3750	3 5/8 in	3/64 in	5 in	Chicago-Latrobe	1F529
1/16 in	0.3750	3 5/8 in	1/16 in	5 in	Cle-Line	5X979
1/16 in	0.3750	3 5/8 in	1/16 in	5 in	Westward	2UFA9
1/16 in	0.3906	3 3/4 in	1/16 in	5 1/8 in	Chicago-Latrobe	1F531
1/16 in	0.3906	3 3/4 in	1/16 in	5 1/8 in	Cle-Line	5X980
1/16 in	0.3906	3 3/4 in	1/16 in	5 1/8 in	Westward	4UL63
1/32 in	0.4063	3 7/8 in	1/32 in	5 1/4 in	Chicago-Latrobe	1F533
1/32 in	0.4063	3 7/8 in	1/32 in	5 1/4 in	Cle-Line	5X981
1/32 in	0.4063	3 7/8 in	1/32 in	5 1/4 in	Westward	4UL64
1/16 in	0.4219	3 15/16 in	1/16 in	5 3/8 in	Chicago-Latrobe	1F535
1/16 in	0.4219	3 15/16 in	1/16 in	5 3/8 in	Cle-Line	5X982
1/16 in	0.4219	3 15/16 in	1/16 in	5 3/8 in	Westward	4UL65
1/16 in	0.4375	4 1/8 in	1/16 in	5 7/8 in	Chicago-Latrobe	1F537
1/16 in	0.4375	4 1/8 in	1/16 in	5 7/8 in	Cle-Line	5X983
1/16 in	0.4375	4 1/8 in	1/16 in	5 7/8 in	Westward	2UFC1
1/16 in	0.4531	4 3/8 in	1/16 in	5 9/8 in	Chicago-Latrobe	1F539
1/16 in	0.4531	4 3/8 in	1/16 in	5 9/8 in	Cle-Line	5X984
1/32 in	0.4688	4 3/8 in	1/32 in	5 3/4 in	Chicago-Latrobe	1F541
1/32 in	0.4688	4 3/8 in	1/32 in	5 3/4 in	Cle-Line	5X985
3/64 in	0.4844	4 3/8 in	3/64 in	5 7/8 in	Westward	4UL69
3/64 in	0.4844	4 3/8 in	3/64 in	5 7/8 in	Chicago-Latrobe	1F543
1/32 in	0.4844	4 3/8 in	1/32 in	5 7/8 in	Cle-Line	5X986
1/2 in	0.5000	4 1/2 in	1/2 in	6 in	Chicago-Latrobe	1F545
1/2 in	0.5000	4 1/2 in	1/2 in	6 in	Cle-Line	5X987
1/2 in	0.5000	4 1/2 in	1/2 in	6 in	Westward	2UFC2
1/2 in	0.5000	4 1/2 in	1/2 in	6 in	Chicago-Latrobe	1F549
1/2 in	0.5000	4 1/2 in	1/2 in	6 in	Chicago-Latrobe	1F553
3/8 in	0.6250	5 3/8 in	3/8 in	7 1/8 in	Chicago-Latrobe	1F561
#1	0.2010	2 1/2 in	3/16 in	3 3/8 in	Chicago-Latrobe	1F583
#1	0.2010	2 1/2 in	3/16 in	3 3/8 in	Cle-Line	4AF73
#1	0.2010	2 1/2 in	3/16 in	3 3/8 in	Westward	4UL77
#10	0.1935	2 1/2 in	3/16 in	3 3/8 in	Chicago-Latrobe	1F589
#10	0.1935	2 1/2 in	3/16 in	3 3/8 in	Cle-Line	4AF76
#11	0.1910	2 3/8 in	3/16 in	3 7/8 in	Cle-Line	4AF77
#21	0.1590	2 1/2 in	5/32 in	3 1/4 in	Chicago-Latrobe	1F511
#21	0.1590	2 1/2 in	5/32 in	3 1/4 in	Cle-Line	4AF87
#25	0.1495	1 7/8 in	5/16 in	3 1/4 in	Chicago-Latrobe	1F619
#29	0.1360	1 3/4 in	1/2 in	2 7/8 in	Chicago-Latrobe	1F627
#29	0.1360	1 3/4 in	1/2 in	2 7/8 in	Cle-Line	4AF95
#30	0.1285	1 5/8 in	1/2 in	2 3/4 in	Chicago-Latrobe	1F629
#36	0.1065	1 1/4 in	3/32 in	2 1/2 in	Chicago-Latrobe	1F641
1.00 mm	0.0394	12.00 mm	1 mm	34.00 mm	Chicago-Latrobe	1K276
2.00 mm	0.0787	24.00 mm	2 mm	49.00 mm	Chicago-Latrobe	1K316
2.50 mm	0.0984	30.00 mm	2.5 mm	57.00 mm	Chicago-Latrobe	1K336
3.00 mm	0.1181	33.00 mm	3 mm	61.00 mm	Chicago-Latrobe	1K346
3.30 mm	0.1299	36.00 mm	3.3 mm	65.00 mm	Chicago-Latrobe	1K352
3.50 mm	0.1378	39.00 mm	3.5 mm	70.00 mm	Chicago-Latrobe	1K356
4.00 mm	0.1575	43.00 mm	4 mm	75.00 mm	Chicago-Latrobe	1K366
4.20 mm	0.1654	43.00 mm	4.2 mm	75.00 mm	Chicago-Latrobe	1K370
4.50 mm	0.1772	47.00 mm	4.5 mm	80.00 mm	Chicago-Latrobe	1K376

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