### Aluminum— Round Tube Stock

6061-T6 Alloy

- Overall L: 1 ft.
- +/-0.003 in Wall thickness tolerance
- +/-0.032 in Length tolerance

| Inside<br>Dia. | Outside Dia. | Wall Thickness | ltem<br>No. |
|----------------|--------------|----------------|-------------|
| 0.089 in       | 3/16 in      | 0.049 in       | 48KU60      |
| 0.117 in       | 3/16 in      | 0.035 in       | 48KU61      |
| 0.152 in       | 1/4 in       | 0.049 in       | 48KU59      |
| 0.18 in        | 1/4 in       | 0.035 in       | 48KU58      |
| 0.214 in       | 5/16 in      | 0.049 in       | 48KU65      |
| 0.242 in       | 5⁄16 in      | 0.035 in       | 48KU64      |
| 0.277 in       | 3% in        | 0.049 in       | 48KU63      |
| 0.305 in       | 3% in        | 0.035 in       | 48KU62      |
| 0.367 in       | 7/16 in      | 0.035 in       | 48KU66      |
| 0.43 in        | 1⁄2 in       | 0.035 in       | 48KU57      |



## Aluminum—Tubing

6063 standards: ASTM B221

Lightweight tubes are easy to drill, saw, punch, and machine.

| Outside<br>Rectangle<br>Size | Inside<br>Rectangle<br>Size | L           | Wall<br>Thickness | Wall<br>Thickness<br>Tolerance | Length<br>Tolerance | ltem<br>No. |
|------------------------------|-----------------------------|-------------|-------------------|--------------------------------|---------------------|-------------|
| Rectangular                  | <b>Tubing - Alloy 6</b>     | )63-T52 Ter | nper/Mill         |                                |                     |             |
| 1 in x 1½ in                 | 36 in y 116 in              | 3 ft        | 0.125 in          | +/-0.015 in                    | +/-2 in             | 6ALV7       |
|                              | 94 III X 1 94 III —         | 6 ft        | 0.125 in          | +/-0.015 in                    | +/-3 in             | 6ALV6       |
|                              |                             | 1 ft        | 0.125 in          | +/-0.015 in                    | +/-1 in             | 6ALV5       |
| 1 in x 2 in                  | 3/4 in x 13/4 in -          | 3 ft        | 0.125 in          | +/-0.015 in                    | +/-2 in             | 6ALV4       |
|                              |                             | 6 ft        | 0.125 in          | +/-0.015 in                    | +/-3 in             | 6ALV3       |
|                              |                             | 1 ft        | 0.125 in          | +/-0.015 in                    | +/-1 in             | 6ALV2       |
| 1½ in x 2 in                 | 1¼ in x 1¾ in               | 3 ft        | 0.125 in          | +/-0.015 in                    | +/-2 in             | 6ALV1       |
|                              |                             | 6 ft        | 0.125 in          | +/-0.015 in                    | +/-3 in             | 6ALV0       |
| 1¾ in x 4 in                 | 1½ in x 3¾ in               | 6 ft        | 0.125 in          | +/-0.015 in                    | +/-3 in             | 6ALU7       |
| 2 in x 3 in                  | 1½ in x 2½ in—              | 3 ft        | 0.25 in           | +/-0.025 in                    | +/-2 in             | 6ALU2       |
|                              |                             | 6 ft        | 0.25 in           | +/-0.025 in                    | +/-3 in             | 6ALU1       |
|                              | 1¾ in x 2¾ in—              | 3 ft        | 0.125 in          | +/-0.015 in                    | +/-2 in             | 6ALU5       |
|                              |                             | 6 ft        | 0.125 in          | +/-0.015 in                    | +/-3 in             | 6ALU4       |
|                              | 1½ in x 3½ in—              | 3 ft        | 0.25 in           | +/-0.025 in                    | +/-2 in             | 6ALT6       |
|                              | 1 92 III X 3 92 III -       | 6 ft        | 0.25 in           | +/-0.025 in                    | +/-3 in             | 6ALT5       |
| 2 in x 4 in                  | 1¾ in x 3¾ in               | 1 ft        | 0.125 in          | +/-0.015 in                    | +/-1 in             | 6ALU0       |
|                              |                             | 3 ft        | 0.125 in          | +/-0.015 in                    | +/-2 in             | 6ALT9       |
|                              |                             | 6 ft        | 0.125 in          | +/-0.015 in                    | +/-3 in             | 6ALT8       |
| 4 in x 6 in                  | 3½ in x 5½ in               | 1 ft        | 0.25 in           | +/-0.025 in                    | +/-1 in             | 6ALT4       |
|                              |                             | 3 ft        | 0.25 in           | +/-0.025 in                    | +/-2 in             | 6ALT3       |
|                              |                             | 6 ft        | 0.25 in           | +/-0.025 in                    | +/-3 in             | 6ALT2       |
|                              |                             |             |                   | Wall                           |                     |             |

|            |                    |      |                   | wan         |           |             |
|------------|--------------------|------|-------------------|-------------|-----------|-------------|
| Outside    | Inside Square      |      | Wall<br>Thickness | Thickness   | Length    | ltem<br>No. |
| Square     |                    |      |                   | Tolerance   | Tolerance | NU.         |
| Square Iup | ing - Alloy 6063-T |      |                   |             |           |             |
| 3⁄4 in     | ½ in —             | 3 ft | 0.13 in           | +/-0.015 in | +/-2 in   | 6ALT0       |
| 74 111     | 72 111             | 6 ft | 0.13 in           | +/-0.015 in | +/-3 in   | 6ALR9       |
|            | 3/4 in             | 3 ft | 0.125 in          | +/-0.015 in | +/-2 in   | 6ALR4       |
| 1 in       | 94 III —           | 6 ft | 0.125 in          | +/-0.015 in | +/-3 in   | 6ALR3       |
| 1 111      | 77 :               | 3 ft | 0.063 in          | +/-0.04 in  | +/-2 in   | 6ALR7       |
|            | 7% in —            | 6 ft | 0.063 in          | +/-0.04 in  | +/-3 in   | 6ALR6       |
|            |                    | 1 ft | 0.125 in          | +/-0.015 in | +/-1 in   | 6ALR2       |
| 1 ¼ in     | 1 in               | 3 ft | 0.125 in          | +/-0.015 in | +/-2 in   | 6ALR1       |
|            |                    | 6 ft | 0.125 in          | +/-0.015 in | +/-3 in   | 6ALR0       |
|            |                    | 1 ft | 0.125 in          | +/-0.015 in | +/-1 in   | 6ALP9       |
| 1 ½ in     | 1 1/4 in           | 3 ft | 0.125 in          | +/-0.015 in | +/-2 in   | 6ALP8       |
|            |                    | 6 ft | 0.125 in          | +/-0.015 in | +/-3 in   | 6ALP7       |
|            |                    | 1 ft | 0.125 in          | +/-0.015 in | +/-1 in   | 6ALP6       |
| 1 3⁄4 in   | 1 ½ in             | 3 ft | 0.125 in          | +/-0.015 in | +/-2 in   | 6ALP5       |
|            |                    | 6 ft | 0.125 in          | +/-0.015 in | +/-3 in   | 6ALP4       |
|            |                    | 1 ft | 0.125 in          | +/-0.015 in | +/-1 in   | 6ALP3       |
| 2 in       | 1 3/4 in           | 3 ft | 0.125 in          | +/-0.015 in | +/-2 in   | 6ALP2       |
|            |                    | 6 ft | 0.125 in          | +/-0.015 in | +/-3 in   | 6ALP1       |
|            |                    | 1 ft | 0.125 in          | +/-0.015 in | +/-1 in   | 6ALP0       |
| 3 in       | 2 3/4 in           | 3 ft | 0.125 in          | +/-0.015 in | +/-2 in   | 6ALN9       |
| -          |                    | 6 ft | 0.125 in          | +/-0.015 in | +/-3 in   | 6ALN8       |
|            |                    | 1 ft | 0.125 in          | +/-0.015 in | +/-1 in   | 6ALN7       |
| 4 in       | 3 3/4 in           | 3 ft | 0.125 in          | +/-0.015 in | +/-2 in   | 6ALN6       |
|            |                    | 6 ft | 0.125 in          | +/-0.015 in | +/-3 in   | 6ALN5       |

### Aluminum— Plates

3003 standards: ASTM B209, AMS-QQ-A-250, AMS 4008

6061 standards: ASTM B209, AMS-QQ-A-250, AMS 4027

Note: Additional sizes are available; call 1-800-GRAINGER (472-4643).

| Thickness<br>(Decimal) | Thickness<br>Tolerance   | 12" x 1:<br>Item<br>No. | 2"  | 12" x 2<br>Item<br>No. | 4" | 12" x 4<br>Item<br>No. | 8" | 24" x 4<br>Item<br>No. | 8" |
|------------------------|--|-------------------------|-----|------------------------|----|------------------------|----|------------------------|----|
| Allov 3003-H14         | Temper (Milled   | )                       |     |                        |    |                        |    |                        |    |
| 0.063 in               | +/-0.005 in  | 3DRZ2                   | **  | 3DRZ3                  | ** | 3DRZ4                  | ** | 3DRZ5                  | ** |
| 0.125 in               | +/-0.007 in  | 3DRZ6                   | **  | 3DRZ7                  | ** | 3DRZ8                  | ** | 3DRZ9                  | ** |
| 0.188 in               | +/-0.01 in   | 3DTA1                   | **  | 3DTA2                  | ** | 3DTA3                  | ** | 3DTA4                  | ** |
| Alloy 6061-T6 1        | emper (Milled)   |                         |     |                        |    |                        |    |                        |    |
| 0.125 in               | +/-0.0055 in   | 3DTA9                   | **  | 3DTC1                  | ** | 3DTC2                  | ** | 3DTC3                  | ** |
| 0.063 in               | +/-0.005 in  | 3DTA5                   | **  | 3DTA6                  | ** | 3DTA7                  | ** | 3DTA8                  | ** |
| 0.188 in               | +/-0.01 in   | 3DTC4                   | **  | 3DTC5                  | ** | 3DTC6                  | ** | 3DTC7                  | ** |
| Thickness (De          | cimal) Thicki  | iess Tolera             | nce | 12" x 1<br>Item<br>No. | 2" | 24" x 2<br>Item<br>No. | 4" | 6" x 6<br>Item<br>No.  | "  |
|                        | 1 Temper (Mille  |                         |     |                        |    |                        |    |                        |    |
| 0.25 in                |  | /-0.012 in              |     | 2HGN8                  | *  | 2HGR5                  | *  | _                      |    |
| 0.25 in                | +(   | 0.014/-0 in             |     | _                      |    | _                      |    | 2AVD6                  | *  |
| 0.25 in                |  | 0.031/-0 in             |     | _                      |    | _                      |    | 2AVE1                  | *  |
| 0.375 in               | +  | /-0.017 in              |     | 2HGN9                  | *  | 2HGR6                  | *  | _                      |    |
| 0.375 in               | +(   | 0.017/-0 in             |     | _                      |    | _                      |    | 2AVD7                  | *  |
| 0.5 in                 | +  | /-0.023 in              |     | 2HGP1                  | *  | 2HGR7                  | *  | _                      |    |
| 0.5 in                 | +(   | 0.023/-0 in             |     | _                      |    | _                      |    | 2AVD8                  | *  |
| 0.625 in               | +  | /-0.023 in              |     | 2HGP2                  | *  | _                      |    | _                      |    |
| 0.625 in               | +(   | 0.023/-0 in             |     | _                      |    | 2HGR8                  | *  | 2AVD9                  | *  |
| 0.75 in                | +  | /-0.031 in              |     | 2HGP3                  | *  | _                      |    | _                      |    |
| 0.75 in                | +(   | 0.031/-0 in             |     | _                      |    | 2HGR9                  | *  | _                      |    |
| 1.0 in                 | +(   | 0.039/-0 in             |     | _                      |    | 2HGT1                  | *  | 2AVE2                  | *  |
| 1.25 in                | +  | /-0.039 in              |     | 2HGP5                  | t  | _                      |    | _                      |    |
| 1.25 in                | +(   | 0.039/-0 in             |     | _                      |    | 2HGT2                  | t  | 2AVE3                  | t  |
| 1.5 in                 | +(   | 0.039/-0 in             |     | _                      |    | _                      |    | 2AVE4                  | t  |
| Width and lengt        | Width and length tolerances: *±0.125/0.000"; †±0.250/0.000"; **±0.125. |                         |     |                        |    |                        |    |                        |    |



#### Aluminum— Tread Plates

3003 standards: ASTM B209

Length and width tolerance: ±0.125"

Easily welded material is moisture-resistant to provide excellent traction.

Note: Additional sizes are available; call 1-800-GRAINGER (472-4643).

|                       | 6 IN X 2 FT | 1 FT X 1 FT | 1 FT X 2 FT | 1 FT X 4 FT | 2 FT X 2 FT | 2 FT X 4 FT |
|-----------------------|-------------|-------------|-------------|-------------|-------------|-------------|
|                       | Item        | Item        | Item        | Item        | Item        | Item        |
| Thickness Tolerance   | No.         | No.         | No.         | No.         | No.         | No.         |
| Alloy 3003- H22 Tempe |             |             |             |             |             |             |
| +/-0.006 in           | 3VXC6       | 3DRX8       | 3DRX9       | 3DRY1       | 3VXC7       | 3DRY2       |
| +/-0.013 in           | _           | 3DRY3       | 3DRY4       | 3DRY5       | — —         | 3DRY6       |
| +/-0.018 in           |             | 3DRY7       | 3DRY8       | 3DRY9       | _           | 3DRZ1       |
|                       |             |             |             |             |             |             |

# Aluminum— Sheets

- Length tolerance: ±0.032"
- Width tolerance: ±0.005"

Can be cut, drilled, or shaped.

| Thickness (Decimal)       | Thickness Tolerance | W  | L   | No.    |
|---------------------------|---------------------|----|-----|--------|
| Alloy 3003 - H14 (Milled) |                     |    |     |        |
| 0.032 in                  | +/-0.002 in         | 4" | 10" | 5MWN1  |
| 0.032 111                 | +/-0.002 in         | 6" | 12" | 15V222 |
| 0.064 in                  | +/-0.002 in         | 4" | 10" | 5MWN2  |
| Alloy 6061 - T6 (Milled)  |                     |    |     |        |
| 0.09 in                   | +/-0.002 in         | 6" | 12" | 15V220 |
| 0.125 in                  | +/-0.002 in         | 6" | 12" | 15V221 |

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