

## **Grade A490 Structural Bolts**

- Tensile strength: 120,000 psi
- Meet ASME B18.2.6, ASTM A490 and ASTM F3125 standards

and As i w	F3125 standa					_
Length	Minimum Thread Length	Thread Style*	Grip Size	Head Height	Item No.	Pkg Qty
Black Oxide %"-11 Coarse	Till Cau Longtii	Otylo	GIIP GIZG	ncau neight	140.	uty
%"-11 Coarse	)	DT	47.	05/	04 11/40	- 10
1½ in 1¾ in	1 ¼ in 1 ¼ in	PT PT	½ in ½ in	<sup>25</sup> ⁄ <sub>64</sub> in <sup>25</sup> ⁄ <sub>64</sub> in	31JK49	10
2 in	1 1/4 in	ΡŤ	3/4 in	25/64 in	31JK50 31JK51	10
21/4 in	1 1/4 in	PT	1 in	25/64 in	31JK52	10
2½ in 2¾ in	1 1/4 in	PT	1 1/4 in	<sup>25</sup> / <sub>64</sub> in	31JK53	10
2¾ in	1 1/4 in	PT	1 ½ in	25/64 IN	31JK54	10
3 in 31/4 in	1 ½ in 1 ½ in	PT PT	1 ¾ in	<sup>25</sup> ⁄ <sub>64</sub> in <sup>25</sup> ⁄ <sub>64</sub> in	31JK55	10
3½ in	1 1/4 III	PT	2 in 2 1/4 in	25/64 in	31JK56 31JK57	10
4 in	1 1/4 in	PT	2 ¾ in	25/64 in	31JK59	10
4½ in	1 1/4 in	PT	3 1/4 in	<sup>25</sup> / <sub>64</sub> in	31JK60	10
5 in	1 1/4 in	PT	3 ¾ in	<sup>25</sup> / <sub>64</sub> in	31JK61	10
5½ in	1 ¼ in 1 ¼ in	PT	4 ¼ in 4 ¾ in	25/64 in	31JK62	10
6 in <b>4"-10 Coarse</b>	I 74 III	PT	4 %4 IN	<sup>25</sup> / <sub>64</sub> in	31JK63	10
1½ in	1 3/8 in	PT	1/8 in	15/32 in	31JK64	10
13/4 in	1 % in	PT	3/8 in	15/32 in	31JK65	10
2 in 21/4 in	1 % in 1 % in	PT PT	5% in	15/32 in 15/32 in	31JK66 31JK67	10
2½ in	1 3/8 in	PT	7⁄8 in 1 1⁄8 in	19/32 III 15/32 in	31JK68	10
23/4 in	1 3/8 in	PT	1 % in	15/32 in	31JK69	10
3 in	1 3/8 in	PT	1 % in	15/32 in	31JK70	10
31/4 in 31/2 in	1 3/8 in	PT	1 % in	15/32 in	31JK71	10
3½ in	1 % in	PT	2 1/8 in	15/32 in	31JK72	10
3¾ in	1 3/8 in	PT PT	2 % in	15/32 in	31JK73	10
4 in 41⁄4 in	1 % in 1 % in	PT PT	2 % in 2 % in	15/32 in 15/32 in	31JK74 31JK75	10
41/2 in	1 3% in	PT	3 1/8 in	15/32 in	31JK76	10
43/4 in	1 3/8 in	PT	3 3/s in	15/32 in	31JK77	10
5 in	1 % in	PT	3 % in	¹5∕32 IN	31JK78	10
51/4 in	1 3/8 in	PT	3 % in	15/32 in	31JK79	10
5½ in	1 3/8 in	PT PT	4 1/8 in	15/32 in	31JK80	10
6 in 6½ in	1 % in 1 % in	PT PT	4 % in 5 ½ in	15/32 in 15/32 in	31JK81	10
7 in	1 3/8 in	PT	5 % in	15/32 in	31JK82 31JK83	10
8 in	1 3/8 in	ΡŤ	6 % in	15/32 in	31JK84	10
"-9 Coarse						
2 in	1 ½ in	PT	½ in	35/64 in	31JK85	5
2½ in 2½ in	1 ½ in 1 ½ in	PT PT	3/4 in 1 in	35/64 in 35/64 in	31JK86 31JK87	5
23/4 in	1 ½ in	PT	1 1/4 in	35/64 III	31JK88	<u>5</u>
3 in	1 ½ in	ΡŤ	1 ½ in	35/64 in	31JK89	5
31/4 in	1 ½ in	PT	1 3/4 in	35/64 in	31JK90	5
3½ in 3¾ in	1 ½ in	PT	2 in	35/64 in	31JK91	5
3¾ in	1 ½ in	PT	2 1/4 in	35/64 in	31JK92	5
4 in 41⁄4 in	1 ½ in 1 ½ in	PT PT	2 ½ in 2 ¾ in	35/64 in 35/64 in	31JK93	5 5
41/2 in	1 ½ in 1 ½ in	PT	3 in	35/64 in	31JK94 31JK95	<u>5</u>
43/4 in	1 ½ in	PT	3 1/4 in	35/64 in	31JK96	5
	1 ½ in	PT	3 ½ in	35/64 in	31JK97	5
5 in 5½ in	1 ½ in	PŤ	4 in	35/64 in	31JK97 31JK98	5
6 in	1 ½ in	PT	4 ½ in	35/64 in	31JK99	5
6½ in 7 in	1 ½ in 1 ½ in	PT PT	5 in 5 ½ in	<sup>35</sup> ⁄ <sub>64</sub> in <sup>35</sup> ⁄ <sub>64</sub> in	31JL01 31JL02	5 5
8 in	1 ½ in	PT	6 ½ in	35/64 in	31JL02	5
"-8 Coarse						
2 in	1 ¾ in	PT	1/4 in	39/64 in	31JL04	5
21/4 in	1 ¾ in	PT	½ in	39/64 in	31JL05	5
2½ in 2¾ in	1 ¾ in 1 ¾ in	PT PT	3/4 in 1 in	<sup>39</sup> ⁄ <sub>64</sub> in <sup>39</sup> ⁄ <sub>64</sub> in	31JL06 31JL07	5 5
3 in	1 3/4 in	PT	1 1/4 in	39/64 in	31JL07 31JL08	5
31/4 in	1 3/4 in	PT	1 ½ in	39/64 in	31JL09	5
31/2 in	1 3/4 in	PT	1 ¾ in	39/64 in	31JL10	5
3¾ in	1 ¾ in	PT	2 in	39/64 in	31JL11	5
4 in	1 ¾ in	PT PT	2 1/4 in	39/64 in	31JL12	5
41/4 in 41/2 in	1 ¾ in 1 ¾ in	PT PT	2 ½ in 2 ¾ in	39/64 in 39/64 in	31JL13 31JL14	5
4 ½ III 4¾ in	1 3/4 in	PT	3 in	39/64 III	1TU36	 1(
5 in	1 3/4 in	PT	3 1/4 in	39/64 in	31JL15	5
5½ in	1 ¾ in	PT	3 ¾ in	39/64 in	31JL16	5
6 in	1 ¾ in	PT	4 1/4 in	39/64 in	31JL17	5
6½ in	1 ¾ in	PT PT	4 ¾ in	39/64 in	31JL18	5 5
7 in 7½ in	1 ¾ in 1 ¾ in	PT	5 1/4 in 5 3/4 in	<sup>39</sup> ⁄ <sub>64</sub> in	31JL19 31JL20	5
8 in	1 3/4 in	PT	6 ½ in	39/64 in	31JL20	5
8 in 1 <b>/8"-7 Coars</b> o	е					
3 in	2 in	PT PT	1 in	11/16 in	31JL22	5
3¾ in 4 in	2 in 2 in	PT PT	1 ¾ in 2 in	11/16 in 11/16 in	1TU41 31JL25	10 5
8 in	2 in	PT	2 III 6 in	11/16 IN	31JL25 31JL33	5 5
9 in	2 in	PT	7 in	11/16 in	31JL34	5
10 in	2 in	PT	8 in	11/16 in	31JL35	5 5
1/4"-7 Coarso	e					
3 in 3½ in	2 in 2 in	PT PT	1 in	<sup>25</sup> / <sub>32</sub> in <sup>25</sup> / <sub>32</sub> in	31JL36	5 5 5
41/4 in	2 in	PT	1 ½ in 2 ¼ in	25/32 in	31JL38 31JL40	5
6 in	2 in	PT	4 in	25/32 in	31JL44	5
6½ in	2 in	PŤ	4 ½ in	25/32 in	31JL45	5 5



## **Class 10.9 Structural Bolts**

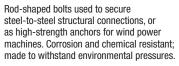
- Tensile strength:145.038 psi
- Meet DIN 6914, ISO 7412 standards



Length	Minimum Thread Length	Thread Style*	Grip Size	Head Height	Item No.	Pkg. Qty.
Black Oxide						
M12-1 .75 Co	oarse					
60 mm	23 mm	PT	37 mm	8 mm	38CT14	50
70 mm	23 mm	PT	47 mm	8 mm	38CT15	50
80 mm	23 mm	PT	57 mm	8 mm	38CT16	50
M16-2.00 Co						
65 mm	28 mm	PT	37 mm	10 mm	38CT20	50
80 mm	28 mm	PT	52 mm	10 mm	38CT23	25
100 mm	28 mm	PT	72 mm	10 mm	38CT24	25
M20-2.50 Co	arse					
50 mm	33 mm	PT	17 mm	13 mm	38CT27	25
55 mm	33 mm	PT	22 mm	13 mm	38CT28	25
85 mm	33 mm	PT	52 mm	13 mm	38CT33	25
90 mm	33 mm	PT	57 mm	13 mm	38CT34	25
100 mm	33 mm	PT	67 mm	13 mm	38CT35	25
120 mm	33 mm	PT	87 mm	13 mm	38CT37	25
140 mm	33 mm	PT	107 mm	13 mm	38CT39	25
M24-3.00 Co						
80 mm	39 mm	PT	41 mm	15 mm	38CT43	25
90 mm	39 mm	PT	51 mm	15 mm	38CT44	25
120 mm	39 mm	PT	81 mm	15 mm	38CT47	20
<b>Hot Dipped G</b>						
M12-1 .75 Co	oarse					
45 mm	23 mm	PT	22 mm	8 mm	38CV28	100
70 mm	23 mm	PT	47 mm	8 mm	38CV30	50
100 mm	23 mm	PT	77 mm	8 mm	38CV31	50
M16-2.00 Co	arse					
40 mm	28 mm	PT	12 mm	10 mm	38CV32	50
45 mm	28 mm	PT	17 mm	10 mm	38CV33	50
50 mm	28 mm	PT	22 mm	10 mm	38CV34	50
60 mm	28 mm	PT	32 mm	10 mm	38CV36	50
80 mm	28 mm	PT	52 mm	10 mm	38CV40	25
90 mm	28 mm	PT	62 mm	10 mm	38CV41	25
100 mm	28 mm	PT	72 mm	10 mm	38CV42	25
M20-2.50 Co	arse					
60 mm	33 mm	PT	27 mm	13 mm	38CV49	25
120 mm	33 mm	PT	87 mm	13 mm	38CV59	25
130 mm	33 mm	PŤ	97 mm	13 mm	38CV60	25
M24-3.00 Co				-		
70 mm	39 mm	PT	31 mm	15 mm	38CV68	25
75 mm	39 mm	PŤ	36 mm	15 mm	38CV69	25
90 mm	39 mm	PT	51 mm	15 mm	38CV72	25
* PT = Partial						

## **Grade A394 Tower Bolts**

- Tensile strength: 74,000 psi for Type 0; 120,000 psi for Type 1
- Meet ASME B18.2.1, ASTM A394 standards





Longth	Minimum	Thread Style*	Crin Sino	Used Usinht	Item No.	Pkg.
Length	Thread Length Steel - Hot Dipped		Grip Size	Head Height	NU.	Qty.
%"-11 Coars		uaivailizeu				
1½ in	1 ½ in	FT		<sup>27</sup> / <sub>64</sub> in	41MC06	10
13/4 in	1 ¾ in	FT		27/64 in	41MC07	10
2 in	2 in	Fİ		27/64 in	41MC08	10
2½ in	1 ½ in	PT	3/4 in	27/64 in	41MC09	10
2½ in	1 ½ in	PT	1 in	27/64 in	41MC10	10
3 in	1 ½ in	PŤ	1 ½ in	½ in	41MC12	10
3/4"-10 Coarse		- ' '	1 72 111	72 111	41111012	10
1½ in	1 ½ in	FT		½ in	41MC13	10
2 in	2 in	Fİ		½ in	41MC15	10
2½ in	2 ½ in	FT		½ in	41MC16	10
2½ in	2 ½ in	PT		½ in	41MC17	10
	Steel - Hot Dipped			72 111	41111017	10
%"-11 Coars		uaivailizeu				
1½ in	1 ½ in	FT		<sup>27</sup> / <sub>64</sub> in	41MC23	10
13/4 in	1 3/4 in	Fİ		27/64 in	41MC24	10 10
2 in	2 in	FT		27/64 in	41MC25	10
2½ in	1 ½ in	PT	3/4 in	27/64 in	41MC26	10
2½ in	1 ½ in	PŤ	1 in	27/64 in	41MC27	10
3 in	1 ½ in	PT	1 ½ in	½ in	41MC29	10
3/4"-10 Coarse		- ' '	1 72 111	72 111	41111023	10
1½ in	1 ½ in	FT		½ in	41MC30	10
2 in	2 in	FT		½ in	41MC32	10
2½ in	2 ½ in	FT		½ in	41MC32	10
2½ in	1 3/4 in	PT	3/4 in	½ in	41MC34	10
3½ in	1 3/4 in	PT	1 ½ in	27/64 in	41MC37	10
			1 92 III			
3½ in	1 ¾ in	PT	1 ¾ in	½ in	41MC38	10

<sup>\*</sup> FT = Fully Threaded, PT = Partially Threaded.

