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Silent Pneumatic Turbine Vibrators

VIECO

Vibrators make no more noise than an electric motor. Maintenance-free, no lubrication required. Use 30% less air than comparable pneumatic vibrators and outlast ball and piston vibrators 3 to 1.

VS Series—For rough applications or where exhausted air will not affect production. Simple, compact design.

BVS Series-Threaded exhaust for closed-air environments and other applications where exhausted air must be remotely discharged.

BBS Series-For continuous duty in small applications such as parts feeders, tracks, and foundry matchplates. Versatile 1-bolt mount.

CCF/CCL Series—For heavy-duty applications on large bins, hoppers, chutes, packing tables, screens, and concrete forms.

GIO Series—Can be used with all types of bins that contain fine to granular materials, or for packing coarse materials and unjamming parts in conveyor lines, chutes, and pipes. Corrosion-resistant housing has excellent resistance to solvents. Single-bolt mount for maximum flexibility.

MLT Series—Prelubricated for continuous duty and maintenance-free operation in sanitary applications or where harsh chemicals are present. Threaded exhaust ports seal the system to help you maintain a clean environment. MLTSS HA model vibrator 30FW99 features high amplitude, and is better suited for lumpy or sticky applications. MLTSS HT model vibrator 30FX02 and MLT HT vibrator 30FW95 are suited for higher temperature applications.

MHI Series—Same as MLT Series but designed for intermittent duty, to produce high frequency and maximum forces. MLI HT model vibrator 30FW88 designed for higher temperature applications. Washdown-safe.

| | 1711200 | | | | | | | | | | | ture applications. washuowii-sale. | | | |
|------------------------------|----------------------------------|--------------------------|----------------|-----------------|--------------------------|----------------|------------------|------------------------------------|------------|-----------------|---------------|--|----------------------|-----------------------------|-------------|
| Force Rating | CFM @ 60 psi Cast Iron Hou | Speed @ 60 psi | dB @ 60 psi | CFM @ 80 psi | Speed @ 80 psi | dB @ 80 psi | L | Overall Dim. W | Н | Bin Wt. Cap. | Inlet Port | Outlet Port | Muffler | Mfr. Model | Item No. |
| 20 lb | | 2,000 vpm | 66 | _ | | | 3 1/8 in | 1 1/8 in | 2 in | 200 lb | 1/8 in NPT | | Included | VS-100 | 4HV35 |
| 75 lb | 2 1 | 8,000 vpm | | 2 | 10,500 vpm | 67 | 4 7/8 in | 2 in | 2 5/16 in | 750 lb | 1/8 in NPT | | Included | VS-100 VS-130 | 6L746 |
| 160 lb | 2.3 | 0,000 vpm | | 2.5 | 12,000 vpm | | 5 1/8 in | 2 % in | 3 in | 1,600 lb | 1/4 in NPT | | Included | VS-130 VS-160 | 4HV36 |
| 270 lb | 3 | 4,200 vpm | | 3.5 | 12,000 vpm | 70 | 5 ½ in | 3 1/4 in | 3 ½16 in | 5,000 lb | 1/4 in NPT | | Included | VS-100 | 6L747 |
| 500 lb | 3 | 5,500 vpm | | 3.5 | 12,000 vpm | 70 | 5 ½ in | 3 5/4 III | 3 11/16 in | 5,000 lb | 1/4 in NPT | | Included | VS-190 | 6L748 |
| 600 lb | | | | 5.5 | | 69 | 5 ½ in | | 4 ¾ in | 7,000 lb | 3/8 in NPT | | Included | VS-190 VS-250 VS-320 | 6L749 |
| | 4.5 | 5,200 vpm 4,600 vpm | | | 6,800 vpm | 72 | 0 7/2 111 | 4 in | | | | | | V5-320 | |
| 725 lb | 18 | 4,600 vpm | | 10 | 5,200 vpm | | 6 % in | 4 ¾ in | 4 % in | 7,250 lb | 3/8 in NPT | | Included | VS-380 | 6L750 |
| 900 lb | 10 | 4,000 vpm 4,000 vpm | | 21 | 4,500 vpm | 77 | 6 15/16 in | 4 ¾ in | 5 % in | 9,000 lb | ½ in NPT | | Included | VS-380 VS-510 VSP-510 | 6L751 |
| 1000 lb | s. Cast Iron Ho | usina | | 21 | 4,500 vpm | 77 | 7 % in | 4 ¹³ / ₁₆ in | 8 in | 10,000 lb | ½ in NPT | | Included | | 4HV37 * |
| 20 lb | 2 1 | 2,000 vpm | 66 | | | _ | 3 13/16 in | 1 5/8 in | 2 7/16 in | 200 lb | 1/8 in NPT | 1/8 in NPT | 1A325 | BVS-60 BVS-130 | 4HV01 |
| 75 lb | | 8,000 vpm | _ | 2 | 10,500 vpm | 67 | 4 1/8 in | 1 1/8 in | 2 % in | 750 lb | 1/8 in NPT | 1/4 in NPT 3/8 in NPT 3/8 in NPT 3/8 in NPT 1/2 in NPT | 1A326 | BVS-130 | 6L752 |
| 160 lb | | 9,500 vpm | _ | 2.5 | 11,000 vpm | 70 | 5 ½ in | 2 1/8 in | 3 % in | 1,600 lb | 1/4 in NPT | 3/8 in NPT | 1A327 | BVS-160 | 4HT96 |
| 270 lb | 3 | 5,500 vpm | | 3.5 | 7,200 vpm | 71 | 5 1/4 in | 3 ½ in | 3 7/16 in | 2,700 lb | 1/4 in NPT | 3/8 in NPT | 1A327 | R\/S_190 | 6L753 |
| 480 lb | 3 | 5,200 vpm | | 3.5 | 7,200 vpm | 72 | 6 ¾ in | 3 9/16 in | 3 15/16 in | 4,800 lb | 1/4 in NPT | 3/8 in NPT | 1A327 | BVS-250 BVS-320 | 6L754 |
| 600 lb | 4.5 | 5,500 vpm | | 5.5 | 6,800 vpm | 70 | 6 ¾ in | 4 in | 4 % in | 5,300 lb | 3/8 in NPT | ½ in NPT | 1A328 | BVS-320 | 6L755 |
| 670 lb | 8 | 4,500 vpm | | 10 | 5,000 vpm | 74 | 7 15/16 in | 4 ¾ in | 5 13/16 in | 6,700 lb | 3% in NPT | ½ in NPT | 1A328 | BVS-380 | 6L756 |
| 900 lb | 12 | 4,000 vpm | | 13 | 4,500 vpm | 77 | 8 15/16 in | 4 3/4 in | 5 ¾ in | 9,000 lb | ½ in NPT | ½ in NPT ¾ in NPT | 6F600 | BVS-380 BVS-510 | 6L757 |
| 1050 lb | | 3,600 vpm | | 26 | 4,000 vpm | 83 | 10 3/16 in | 5 ½16 in | 7 1/4 in | 10,500 lb | 3/4 in NPT | 1 in NPT | 6F601 | BVS-570 | 6L758 |
| BBS Series, Aluminum Housing | | | | | | | | | | | | | | | |
| 20 lb | 2 1 | 0,000 vpm | 66 | _ | _ | _ | 3 1/4 in | 1 5/8 in | 2 in | 200 lb | 1/8 in NPT | 1/8 in NPT | 1A325 | BBS-100 | 6L759 |
| 75 lb | 2 1 | 2.000 vpm | _ | 5.5 | 17,000 vpm | 67 | 3 ½16 in | 1 1/8 in | 2 1/4 in | 750 lb | 1/4 in NPT | 1/4 in NPT | 1A326 | BBS-130 | 6L760 |
| 160 lb | 2 1 | 0,000 vpm | = | 7 | 12,000 vpm | 67 | 4 1/8 in | 2 in | 2 1/16 in | 1,600 lb | 1/4 in NPT | 1/4 in NPT | 1A326 | BBS-160 | 6L761 |
| 250 lb | 2 1 | 0,000 vpm | | 7 | 15,000 vpm | 70 | 4 1/8 in | 2 in | 2 9/16 in | 2,500 lb | 1/4 in NPT | 1/4 in NPT 1/4 in NPT | 1A326 | BBS-190 | 4HT88 |
| | eries, Cast Iro | | | | , | | | | | | | | | | |
| 2000 lh | 30 | 4 000 vnm | _ | 40 | 6,000 vpm | 78 | 7 ½ in | 8 ½16 in | 7 1/8 in | 20.000 lb | 3/4 in NPT | 3/4 in NPT | Included | CCF-2000 CCF-5000 | 6L762 |
| 5000 lb | 35 | 4.000 vpm | | 50 | 6,000 vpm | 75 | 10 1/4 in | 8 5/8 in | 8 % in | 50,000 lb | 1 in NPT | 1 in NPT | Included | CCF-5000 | 6L763 |
| 5000 lb | 35 | 4 000 vnm | | 50 | 6,000 vpm | 75 | 9 ¾ in | 8 % in | 8 % in | 50,000 lb | 1 in NPT | 1 in NPT | Included | CCL-5000 | 4HV03 |
| GIO Series | 35 35 High Density | Plastic Ho | usina | - 00 | 0,000 15 | | 0 7 1 111 | 0 70 111 | 0 70 111 | 1 00,000 15 | | | moradod | 002 0000 | |
| 20 lb | 3.5 | 2,000 vpm | 66 | | | _ | 3 1/4 in | 1 5/8 in | 2 in | 200 lb | 1/8 in NPT | 1/8 in NPT | 1A325 | GIO-100 | 14K260 |
| 75 lb | 3.5 1 4.5 | 8,000 vpm | 67 | 5.5 | 10,500 vpm | 67 | 3 ¾ in | 1 % in | 2 1/4 in | 750 lb | 1/4 in NPT | 1/4 in NPT | 1A325 1A326 | GIO-100 GIO-130 | 14K261 |
| 160 lb | | 5,500 vpm | 67 | 7 | 9,000 vpm | 67 | 4 1/8 in | 2 in | 2 9/16 in | 1,600 lb | 1/4 in NPT | 1/4 in NPT | 1A326 | GIO-160 | 14K262 |
| 250 lb | 5 | 8,500 vpm | 70 | 7 | 10,000 vpm | | 4 1/8 in | 2 in | 2 % in | 2,500 lb | 1/4 in NPT | 1/4 in NPT | 1A326 | GIO-190 | 14K263 |
| MLT Series | s, Aluminum H | ousina | | | 10,000 10 | | 1 70 111 | | 2 710 111 | 1 2,000 15 | 7 1 11 1 1 1 | 7 - 111 - 121 - 1 | 171020 | 0.0.100 | 1111200 |
| 20 lb | 4 1 | 2,000 vpm | 68 | _ | _ | | 3 ½ in | 1 1/8 in | 2 ½ in | 200 lb | 1/8 in NPT | 1/8 in NPT | Optional | MLT-100 | 30FW92 |
| 75 lb | 4.5 | 8,600 vpm | 68 | 5.5 | 10,500 vpm | 68 | 3 ½ in | 1 1/8 in | 2 ½ in | 750 lb | 1/6 in NPT | 1/4 in MPT | Optional | MLT-130 MLT-190 | 30FW93 |
| 270 lb | 4.5 7.5 | 5,500 vpm | 71 | 8.5 | 7,200 vpm | 71 | 4 ½ in | 1 13/16 in | 3 3/16 in | 2,700 lb | 1/4 in NPT | % in NPT % in NPT % in NPT | Optional Optional | MLT-190 | 30FW94 |
| 270 lb | 7.5 | 5,500 vpm | 71 | 8.5 | 7,200 vpm | 71 | 4 ½ in | 1 13/16 in | 3 3/16 in | 2,700 lb | 1/4 in NPT | 3/s in NPT | Optional | MLT-190HT | 30FW95 |
| 480 lb | 8 | 5 200 vpm | 72 | 9 | 7,200 vpm | 72 | 5 in | 3 ½ in | 3 % in | 4,800 lb | 1/4 in NPT | 3/e in NPT | Optional | MI T-250 | 30FW96 |
| 600 lb | 9 | 5,200 vpm 5,500 vpm | 70 | 10 | 6,800 vpm | 70 | 6 3/8 in | 4 in | 4 1/4 in | 5,000 lb | 3% in NPT | ½ in NPT | Optional | MLT-250 MLT-320 | 30FW97 |
| | s, 303 Stainles | s Steel Hou | | -10 | 0,000 17111 | , 0 | 0 70 111 | 7 111 | 7 77 111 | 0,000 15 | 70 111 141 1 | 72 111 141 1 | Ориона | WIET OZO | 001 1107 |
| 75 lb | | 8,600 vpm | 68 | 5.5 | 10,500 vpm | 68 | 3 ½ in | 1 7/8 in | 2 9/16 in | 750 lb | 1/8 in NPT | 1/4 in NPT | Optional | MLTSS-130 | 30FW98 |
| 75 lb | 4.5 4.5 | 8,600 vpm | 68 | 5.5 | 10,500 vpm | 68 | 3 ½ in | 1 % in | 2 9/16 in | 750 lb | 1/8 in NPT | 1/4 in NPT 1/4 in NPT | Optional | MLTSS-130 MLTSS-130HA | 30FW99 |
| 270 lb | 7.5 | 5,500 vpm | 71 | 8.5 | 7,200 vpm | 71 | 5 1/8 in | 3 % in | 3 3/16 in | 2,700 lb | 1/4 in NPT | 3/8 in NPT | Optional | MLTSS-190 | 30FX01 |
| 270 lb | 7.5 | 5 500 vpm | 71 | 8.5 | 7,200 vpm | 71 | 5 1/8 in | 3 % in | 3 3/16 in | 2,700 lb | 1/4 in NPT | 3% in NPT | Optional | MLTSS-190HT | 30FX02 |
| 600 lb | 9 | 5,500 vpm 5,500 vpm | 70 | 10 | 6,800 vpm | 70 | 6 in | 4 in | 3 3/16 in | 6,000 lb | 3% in NPT | ½ in NPT | Optional | MLTSS-320 | 30FX03 |
| MLT Series | s. 316L Stainle | ess Steel Ho | using | | 2,000 ipin | | 01 | | 37.00.01 | , 5,000 /0 | | | | | 2317100 |
| 600 lb | s, 316L Stainle 9 | 5,500 vpm | 70 | 10 | 6,800 vpm | 70 | 6 in | 4 in | 3 ¾16 in | 6,000 lb | 3/8 in NPT | ½ in NPT | Optional | MLTSS-320-316L | 30FX04 |
| | s, Aluminum H | ousing | 00 | | | | 0.47 | 4 7/ 1 | 0.17 | | t/ : NDT | 4/ : NDT | 0 11 1 | 14111 400 | 00511100 |
| 80 lb | 4 2 | 24,000 vpm 24,000 vpm | 68 | | | | 3 ½ in | 1 % in | 2 ½ in | | 1/8 in NPT | 1/8 in NPT | Optional Optional | MHI-100 MHI-100S | 30FW82 |
| 80 lb | 4 2 | 24,000 vpm | 68 | _ | | | 3 ½ in | 1 % in | 2 ½ in | = | 1/8 in NPT | 1/8 in NPT | Optional | IVIHI-1005 | 30FW83 † |
| 300 lb | 4.5 1 | 7,200 vpm | 68 | 5.5 | 21,000 vpm | 68 | 3 ½ in | 1 % in | 2 % in | | 1/8 in NPT | 1/4 in NPT 3/8 in NPT | Optional Optional | MHI-130 | 30FW84 |
| 575 lb | | 8,000 vpm | 71 | 8.5 | 10,500 vpm | | 4 ½ in | 3 % in | 3 ¾16 in | | 1/4 in NPT | 9/8 IN NPT | Uptional | MHI-190 | 30FW85 |
| 965 lb | 8 | 7,400 vpm | 72 | 9 | 10,200 vpm | | 5 in | 3 ½ in | 3 % in | | 1/4 in NPT | 3/8 in NPT 1/2 in NPT | Optional | MHI-250 | 30FW86 |
| 1300 lb | 9 | 7,200 vpm 7,200 vpm | 70 | 10 | 10,000 vpm | 70 | 6 in | 4 in | 4 1/4 in | = | 3/8 in NPT | ½ in NPT | Optional | MHI-320 | 30FW87 |
| 1300 lb | 9 | /,200 vpm | 70 | 10 | 10,000 vpm | 70 | 6 ¾ in | 4 in | 4 1/4 in | | ¾ in NPT | ½ in NPT | Optional | MHI-320HT | 30FW88 |
| WHI Series | s, 303 Stainles | s Steel Hou | ISING | | 04.000 | 00 | 0.1/ : | 4.7/ * | 0.27 | _ | 1/ 1 1/2 | 1/ 1 NET | 0 11 1 | MUU00 40° | 00511100 |
| 300 lb 575 lb | 4.5 1 7.5 | 7,200 vpm 8,000 vpm | 68 71 | 5.5 8.5 | 21,000 vpm 10,500 vpm | 68 | 3 ½ in 4 ½ in | 1 % in | 2 % in | = | 1/8 in NPT | 1/4 in NPT 3/8 in NPT | Optional | MHISS-130 MHISS-190 | 30FW89 |
| | /.5 | 8,000 vpm | | | 10,500 vpm | 71 | 4 ½ in | 3 % in | 3 ½16 in | | 1/4 in NPT | 9/8 IN NPT | Optional | MHISS-190 | 30FW90 |
| 1300 lb | 9 | 7,200 vpm | 70 | 10 | 10,000 vpm | 70 | 6 in | 4 in | 4 %16 in | | 3% in NPT | ½ in NPT | Optional | MHISS-320 | 30FW91 |
| * For porta | ble mounting; | requires Br | acket 4HW | 67, sold sep | parately on G | rainger.com | n. † Stain | less steel turb | ine wheel. | | | | | | |